



Key Features

- Suitable for exterior acrylic bonding
- Bonds acrylic to acrylic
- Non-carcinogenic formulation
- External rated bonding

Stykra A2000

Methyl Methacrylate Resin

Model No: **GA2000**

The Stykra A2000 is the best Interior and Exterior solution for bonding cast and extruded acrylic. The Stykra A2000 is a specialised 2-part solvent adhesive that permanently bonds acrylic to acrylic. Available in a 500ml can with separate activator, or in a 10:1 50ml cartridge ready for quick and simple application. The Stykra 2000 is a direct alternative to popular branded Tensol 70 acrylic cement.

Properties of uncured material

Item	Unit	Spec	Test Method
Colour	-	Transparent	-
Appearance	-	Clear liquid	-
Viscosity	cps	3000	Brookfield T Bar
Cure System	-	Exothermic	-
Open Time 20:1 mix	minutes	30 @ 20 °C	-
Handling Strength 20:1 mix	minutes	60 @ 20 °C	-
Open Time 10:1 mix	minutes	20 @ 20 °C	-
Handling Strength 10:1 mix	minutes	45 @ 20 °C	-
Open Time 5:1 mix	minutes	15 @ 20 °C	-
Handling Time 5:1 mix	minutes	30 @ 20 °C	-

Performance of cured material

Item	Unit	Spec	Test Method
Gap fill	mm	0.15 - 0.6	-
Service Temperature	°C	-55 to +120	-

Unless stated otherwise all values given are average. All of the adhesives in our range should be thoroughly tested on the substrates in the particular application they are intended for. Stykra will not be responsible for the product failure unless full testing has been completed. The customer has to decide on the tapes suitability for the intended purpose.